

3D Modelle mit Parameter

Druckgalerie

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Epic Sommer Turtel

? Druckparameter

| Parameter | Wert |
|------------------------------------|--|
| Drucker | Anycubic Kobra 3 Combo |
| Material | Silk PLA von Anycubic |
| Düse | 0.4 mm |
| Layerhöhe | 0.24 mm |
| Temperatur (Nozzle) | 230 °C |
| Temperatur (Bett) | 65 °C |
| Geschwindigkeit (Perimeter) | 120 mm/s |
| Geschwindigkeit (Travel) | 350 mm/s |
| Infill | 5 % |
| Seam position | random |
| Supports | Auto Tree, organic |
| Advanced | reduce Z-hop retraction: OFF |
| Geschätzte Druckzeit | Kürzer als vom Slicer berechnet (~8 h) |



Task report



File information

model:Anycubic Kobra 3

Print size:114.21mm*126.83mm*117.80mm

Slice layers:491

Estimated printing time:07:57:45

Materials:

PLA | 138g

Slice settings

Layer thickness (mm):0.24

Hot bed temperature (°C):65.00

Nozzle temperature (°C):230.00

Infill(%):5.00

Supports:On

Brim:on

Filament retract length(mm):0.50

Perimeters:2

Perimeters extrusion width(mm):0.42

Perimeters speed(mm/s):120.00

Travel speed(mm/s):350.00



Skull & Roses