

Epic Sommer Turtel

? Druckparameter

Parameter	Wert
Drucker	Anycubic Kobra 3 Combo
Material	Silk PLA von Anycubic
Düse	0.4 mm
Layerhöhe	0.24 mm
Temperatur (Nozzle)	230 °C
Temperatur (Bett)	65 °C
Geschwindigkeit (Perimeter)	120 mm/s
Geschwindigkeit (Travel)	350 mm/s
Infill	5 %
Seam position	random
Supports	Auto Tree, organic
Advanced	reduce Z-hop retraction: OFF
Geschätzte Druckzeit	Kürzer als vom Slicer berechnet (~8 h)



Task report



File information

model:Anycubic Kobra 3

Print size:114.21mm*126.83mm*117.80mm

Slice layers:491

Estimated printing time:07:57:45

Materials:

PLA | 138g

Slice settings

Layer thickness (mm):0.24

Hot bed temperature (°C):65.00

Nozzle temperature (°C):230.00

Infill(%):5.00

Supports:On

Brim:on

Filament retract length(mm):0.50

Perimeters:2

Perimeters extrusion width(mm):0.42

Perimeters speed(mm/s):120.00

Travel speed(mm/s):350.00



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